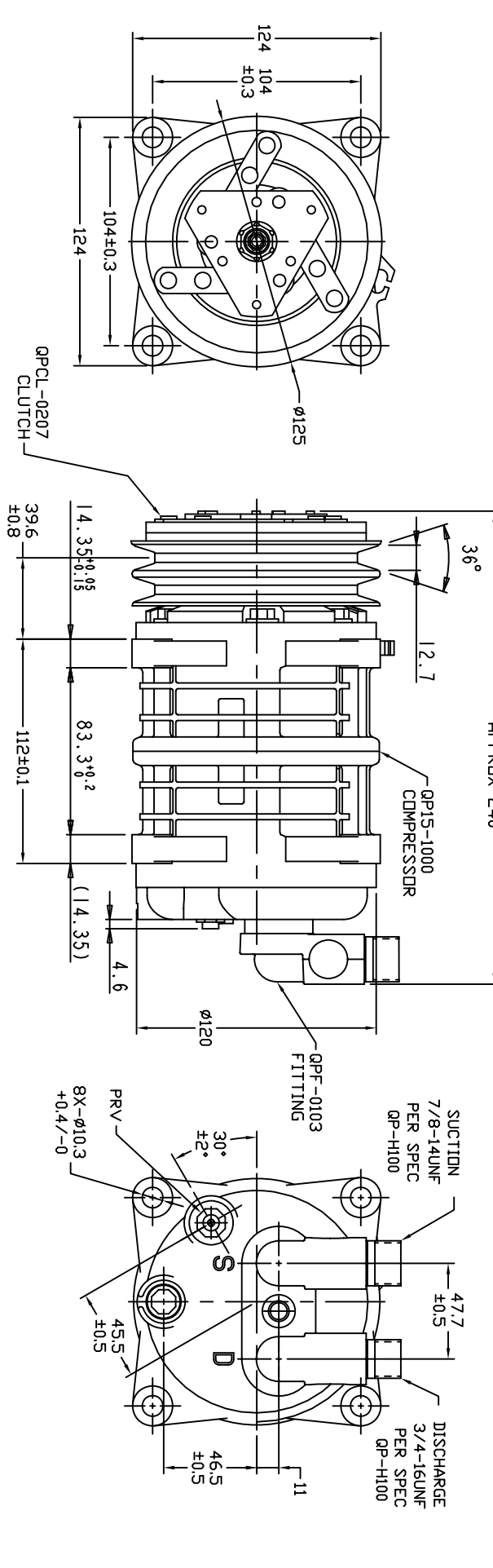


REVISIONS		DATE	APPROVED
CHANGE ORDER	LTR	DESCRIPTION	



- B CLUTCH SPECIFICATIONS:**
- VOLTAGE..... 12 VDC
 - BELT..... A2
 - STATIC TORQUE..... 35 Nm (3.5 Kgfm)
 - INITIAL AFTER BURNISHING..... 49 Nm (5 Kgfm)
 - MAX POWER CONSUMPTION..... 45W @ 25°C
 - ROTATION DIRECTION..... CW OR CCW
 - WEIGHT..... 2.30 Kg

- COMPRESSOR SPECIFICATIONS:**
- MODEL..... QP15HD
 - NUMBER OF CYLINDERS..... 6
 - BORE X STROKE..... 36 X 24.0 mm
 - DISPLACEMENT..... 146.7 cm³/REV
 - SPEED RANGE..... 700 - 6000 RPM
 - ROTATION DIRECTION..... CW OR CCW
 - REFRIGERANT..... R-134a
 - LUBRICANT..... PAG 46 150+20cm³
 - WEIGHT..... 4.4 Kg

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MM. PER
INTERPRET DIM AND TOL. PER
ASME Y14.5M - 1994



CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		TITLE	
THIRD ANGLE PROJECTION	CHECKED	COMPRESSOR ASSEMBLY	
FINISH	APPROVED	QP15HD, VERTICAL FITTING	
ENG APPVL		A2 125mm LEAF SPRING 12V	
		SCALE NONE	SHEET 1 OF 1